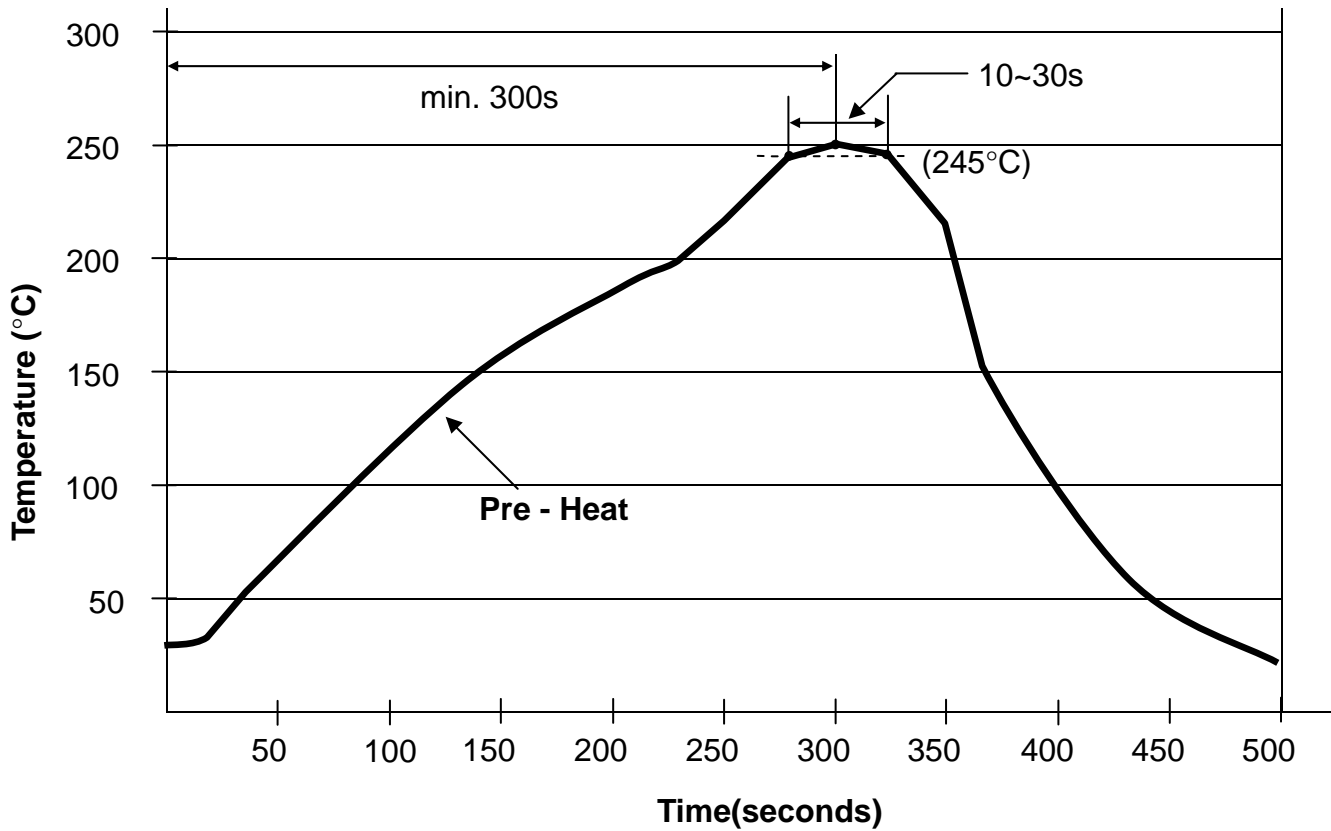
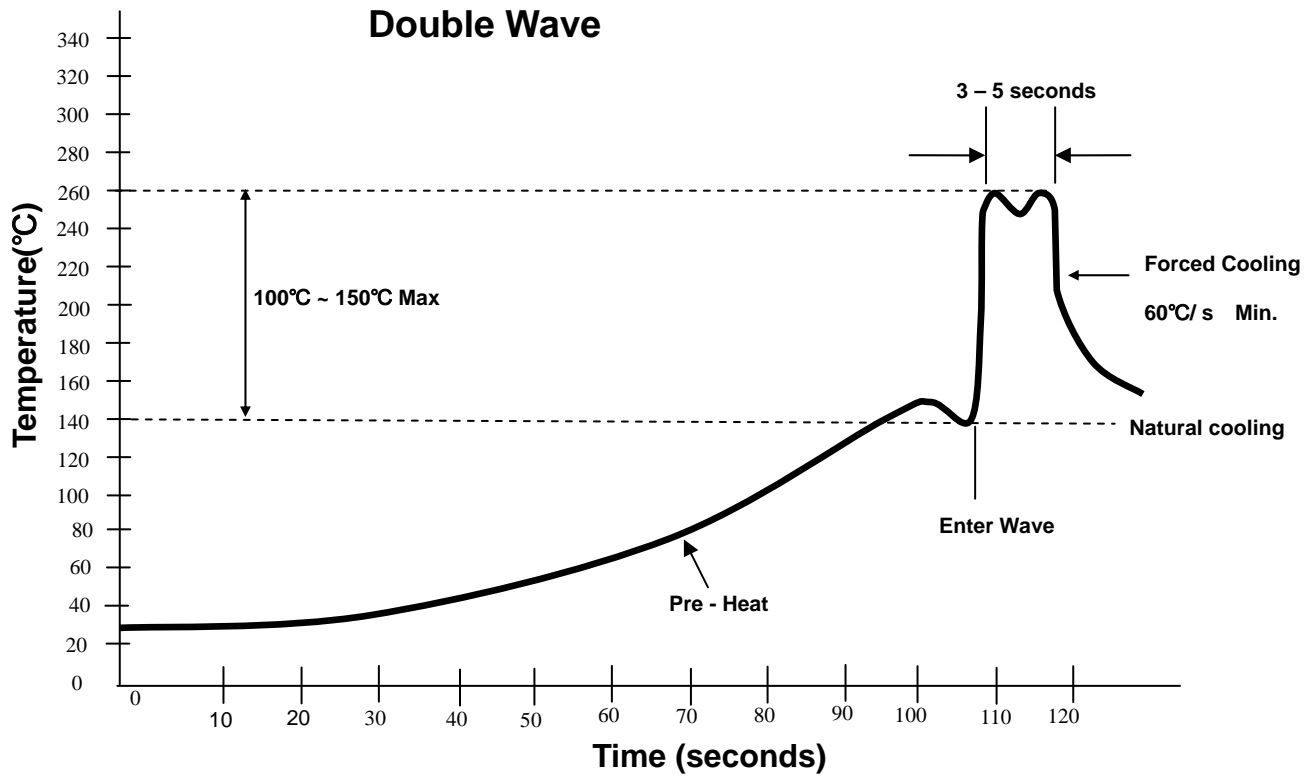


Lead-free Recommended Soldering Profile (SMD parts)



Lead-free Recommended Soldering Profile (Through hole parts)



Notes: 1. The wave solder profile is measured on lead temperature.

2. Need to keep the solder parts internal temperature less than about 210°C